

Figure 1A

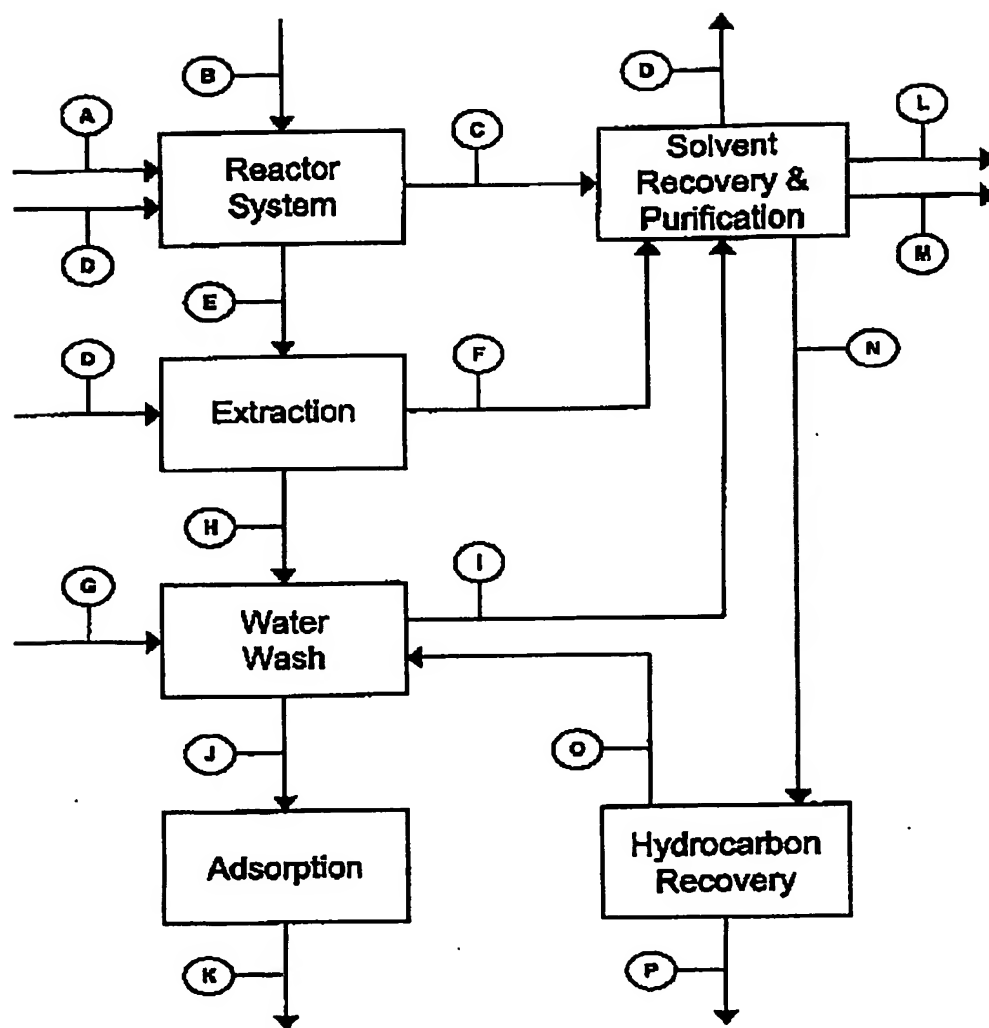
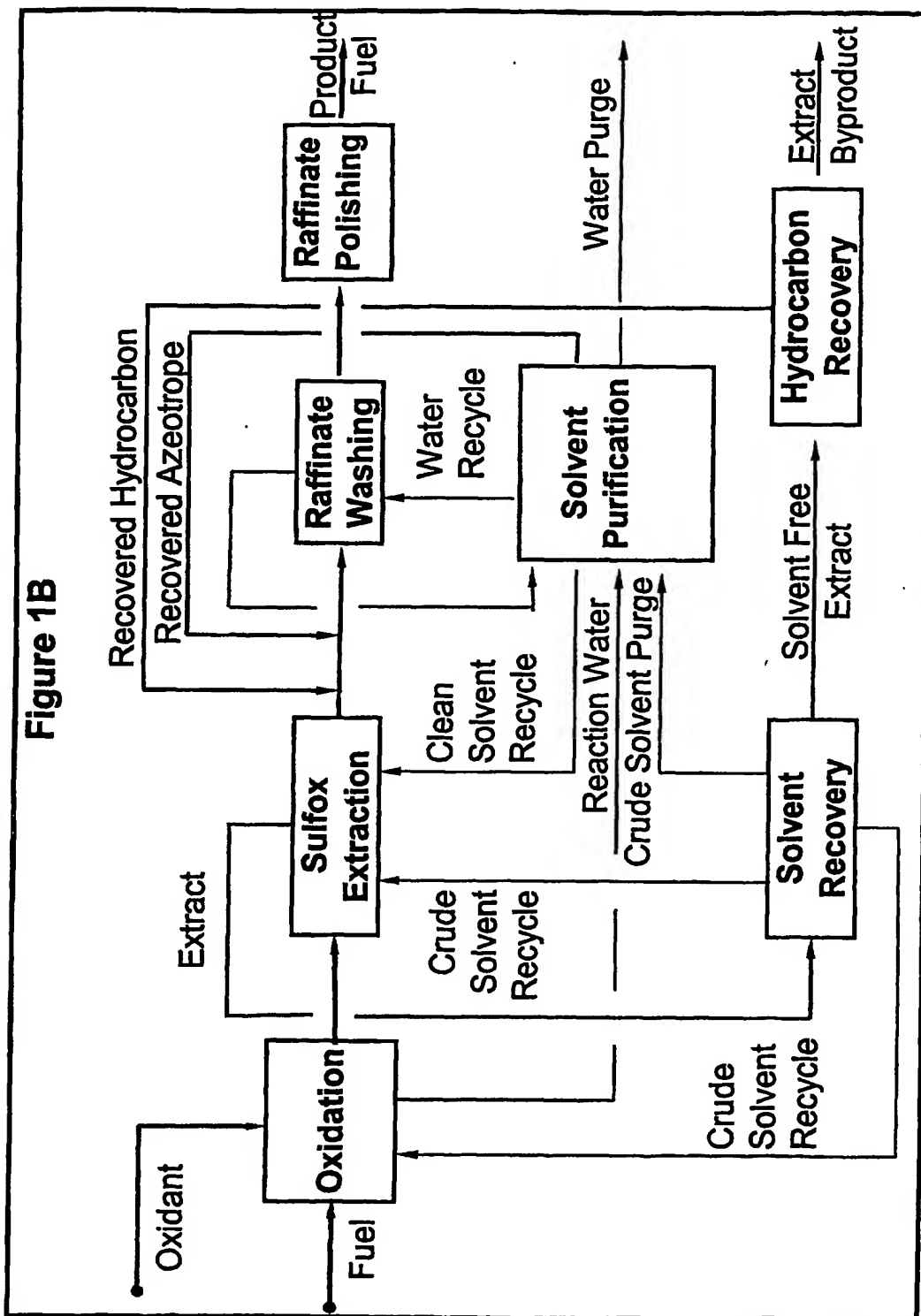


Figure 1B



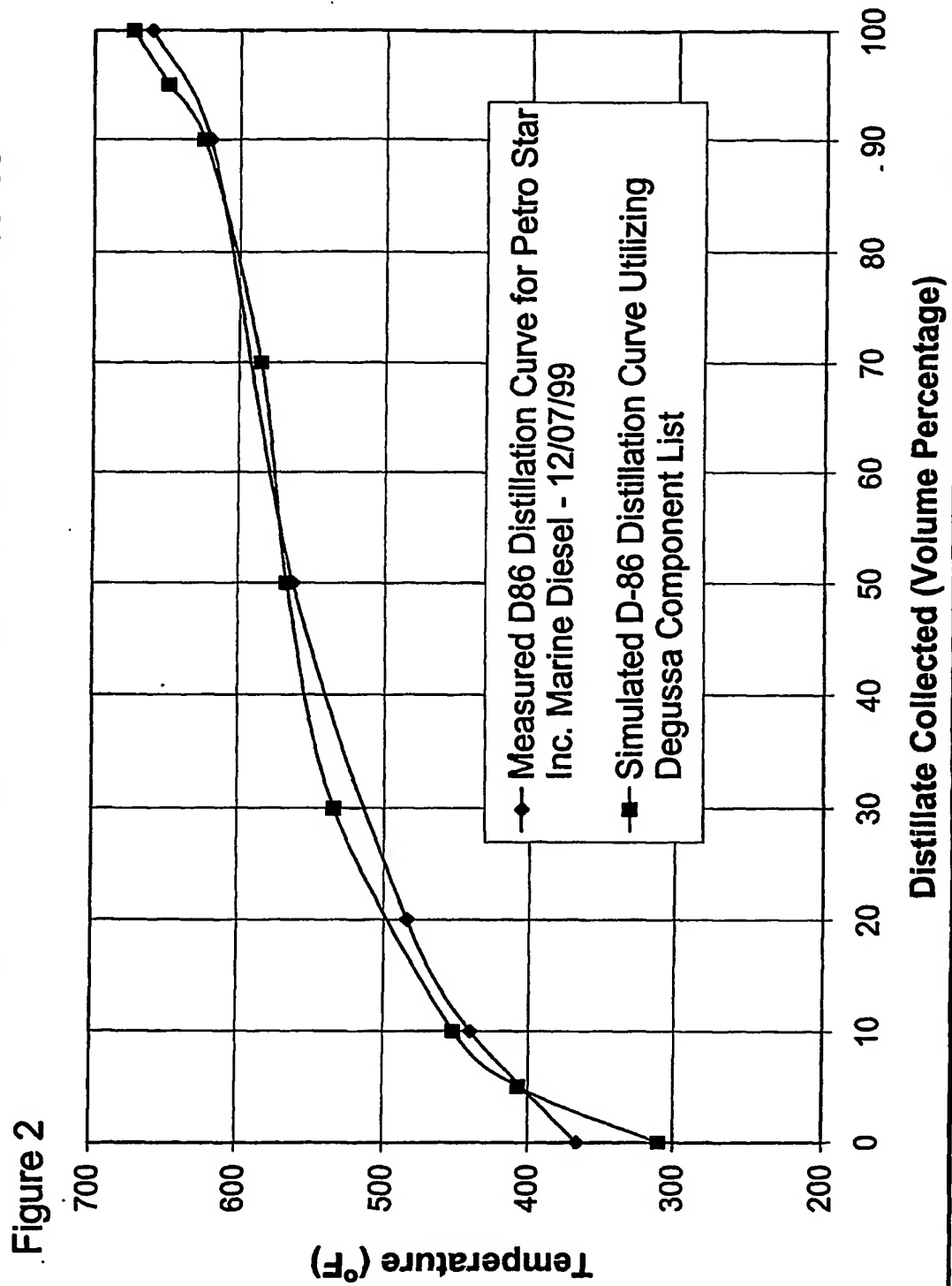
Actual and Predicted ASTM D-86 Distillation Curves

Figure 3. Oxidation

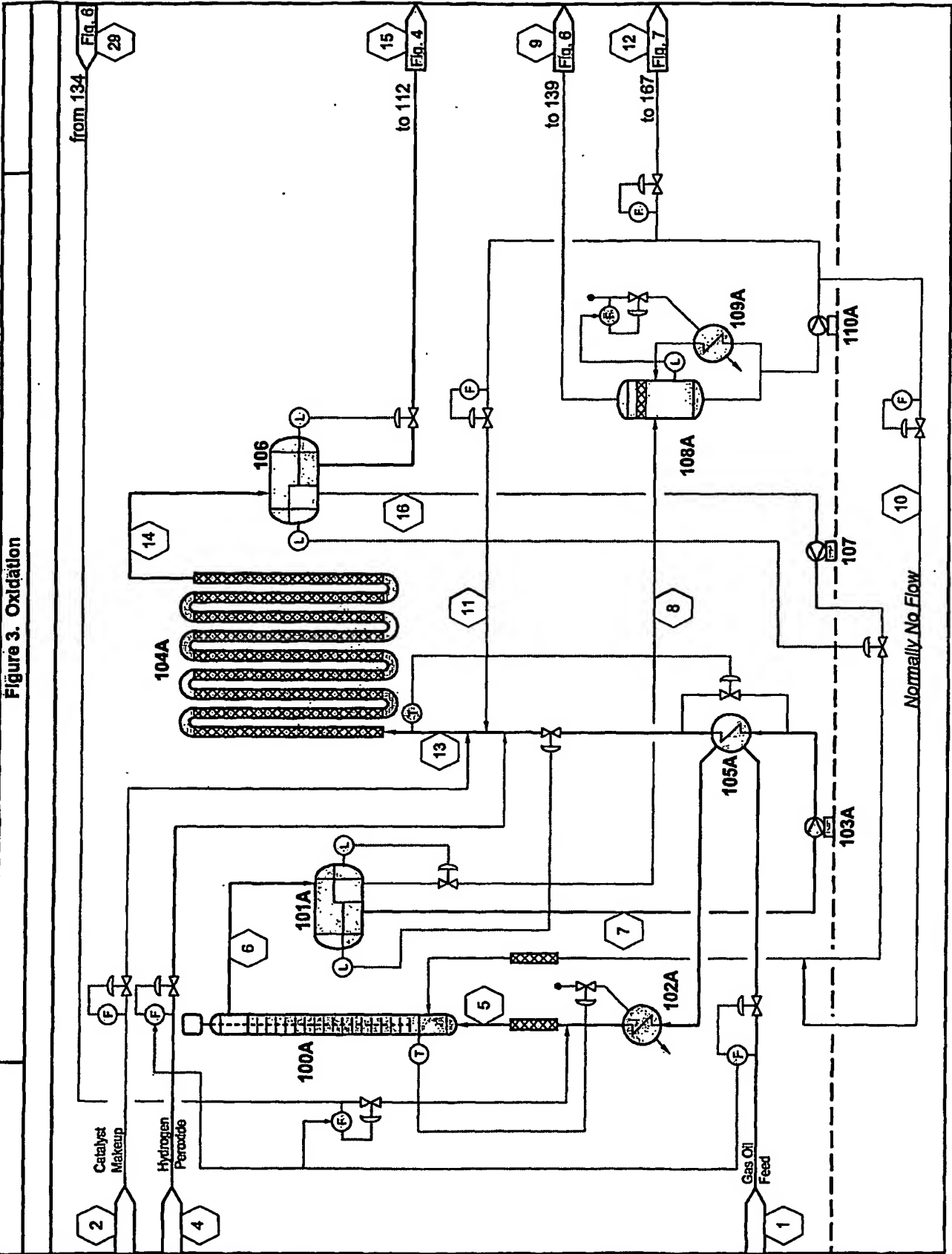


Figure 4. Sulfox Extraction & Raffinate Washing

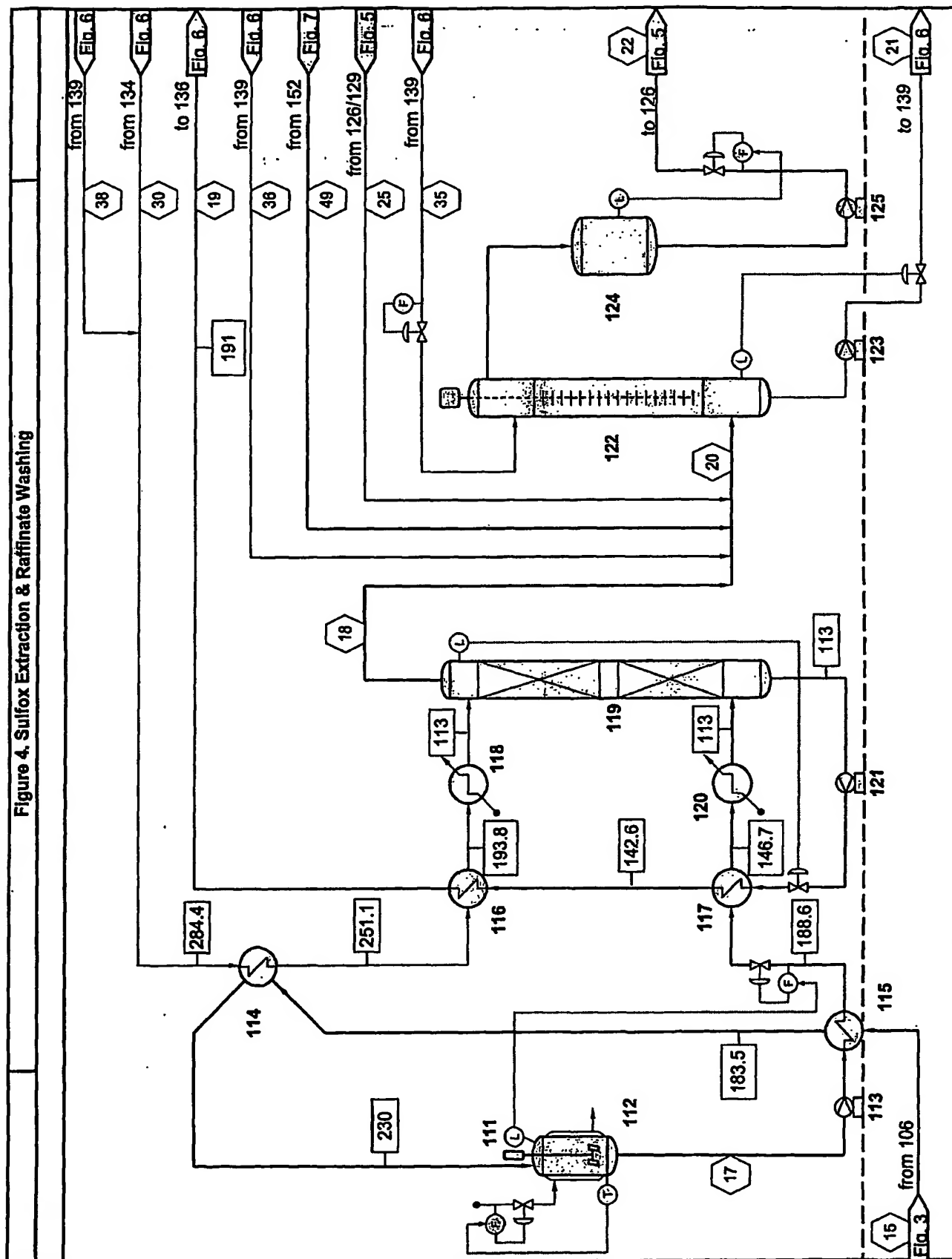


Figure 6. Solvent Recovery and Solvent Purification

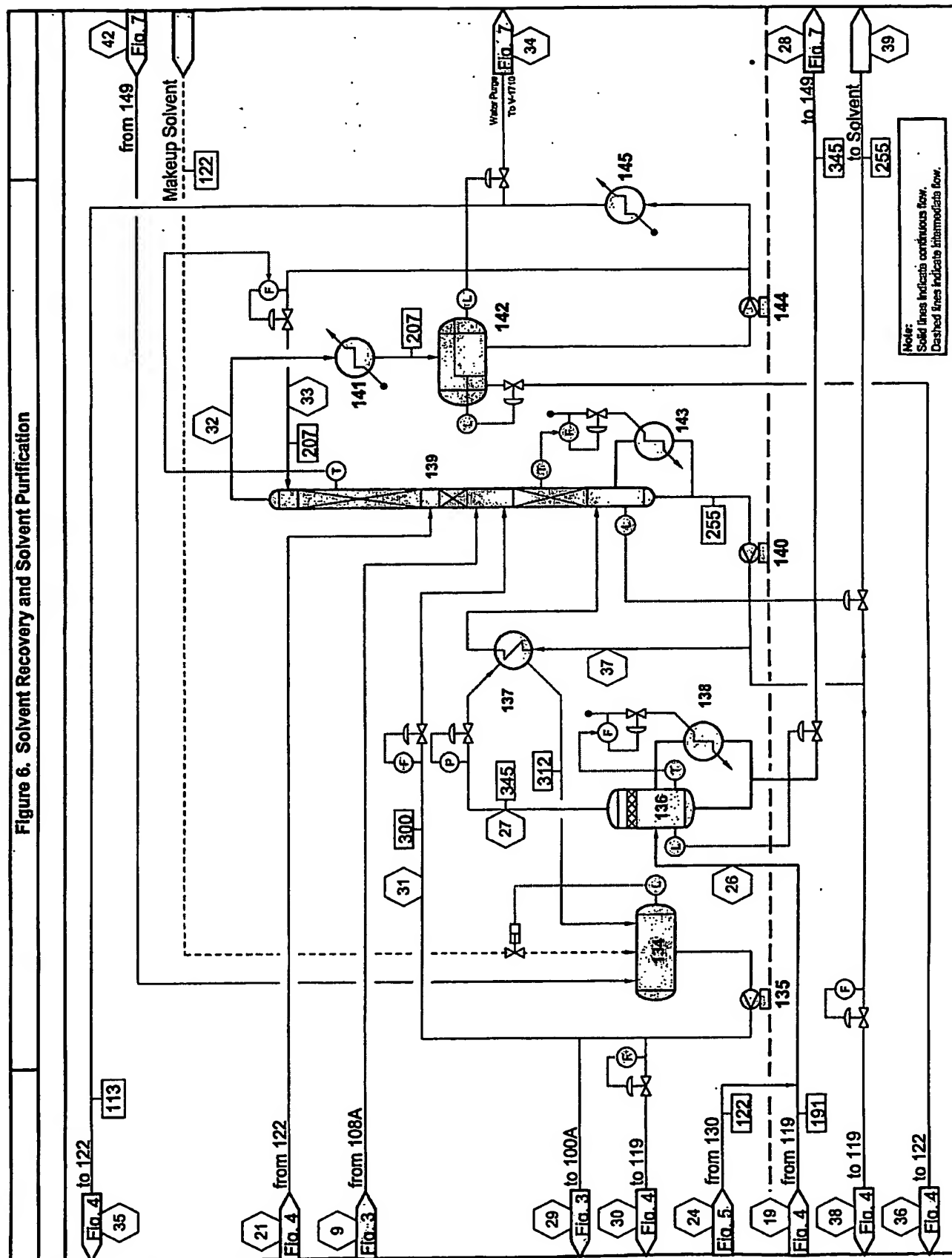


Figure 8. Improved Oxidation Scheme

